

**LESONAL®**

# TOPCOAT HS 420



**FAST RESULTS,  
NO COMPROMISE ON QUALITY**

**GREAT FINISH. FAST.**

# POWERFUL PERFORMANCE WITH EXCEPTIONAL COLOR ACCURACY

Lesonal Topcoat HS 420 has the shine of a clearcoat but covers like a two-coat finish, delivering fast results, excellent performance and premium quality.

This versatile single stage topcoat combines exceptional color accuracy with powerful

performance and is suitable for all passenger cars and light commercial vehicle repairs and total resprays. Its perfect flow, outstanding sag resistance and great opacity ensure a high-quality end result in just 1,5 coats. It also dries to an instant brilliant gloss finish.

## POWERFUL PERFORMANCE

Topcoat HS 420 can be applied with total confidence and benefit from its great high gloss hiding power, perfect flow and exceptional through hardening. Delivering excellent end results in just 1,5 layers, its high opacity allows fast coverage with low paint consumption, while short flash-off times further enhance process speeds.

## EXCELLENT COLOR ACCURACY

Thanks to AkzoNobel's state-of-the-art digital color platform and its premium color tools Automatchic™ Vision and MIXIT™, Topcoat HS 420 can be used to produce thousands of solid colors with precise matching and no need for tinting. In doing so, it delivers more measurable benefits – greater accuracy, greater efficiency and ultimately, greater profitability.

## CLEVER PRODUCT PORTFOLIO

Topcoat HS 420 is part of Lesonal's clever product portfolio that enables you to undertake the full range of jobs with fewer products. It requires just 20 toners and one binder to cover the full range of solid OEM colors, keeping stock levels and inventory costs to a minimum.

### POWERFUL

Superb results in 1,5 coats

### ACCURATE

Precise color accuracy through AkzoNobel's digital color platform

### CLEVER

Part of Lesonal's compact product portfolio that minimizes inventory costs

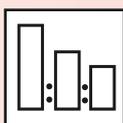
FEATURES	BENEFITS
Perfect finish with very high gloss level	Great appearance Customer satisfaction
Exceptional color accuracy in 1,5 coats	More efficient process Less risk of color mismatch
Very high opacity	Time and material savings
Easy to use	Little training required
Perfect flow	Great appearance Customer satisfaction
Exceptional through-hardening	Durable end result
Short flash-off and fast drying times	Time savings
20 toners and one binder covering all applications	Reduced need for stock investment
Variable gloss level	Allows exact match with finishing requirements



# QUICK REFERENCE GUIDE

## TOPCOAT HS 420

### Mixing Ratio



5 Topcoat HS 420  
2 HS Hardener 420  
1 Thinner 420 / Thinner HT

### Equipment



Spray gun set-up:  
1.2-1.5 mm

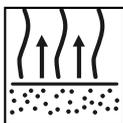
Application pressure:  
1.7-2.2 bar at the air inlet  
HVLP max 0.6-0.7 bar at the air cap

### Application



1/2 + 1 coat

### Flash-off



Between coats:  
1-3 mins at 20°C

Before curing:  
1-3 mins at 20°C

### Drying time



11 hrs at 20°C  
30 mins at 60°C

### Protection



Use suitable respiratory protection  
Akzo Nobel Car Refinishes recommends the use of fresh air supply respirator

For powerful performance and exceptional color accuracy, visit [www.lesonal.uk](http://www.lesonal.uk)