

LESONAL®

2K HS FAST CLEAR 420



FAST, HIGH-QUALITY RESULTS

GREAT FINISH. FAST.

FAST, HIGH-QUALITY RESULTS THAT MAXIMIZE PROFITABILITY

Speed up your workflow and maximize profitability with Lesonal 2K HS Fast Clear 420. It delivers quick repairs, low material consumption and exceptional results.

2K HS Fast Clear 420 is a two-component high solids clearcoat that saves time on application,

drying and polishing, while still producing a quality gloss finish with outstanding durability. With a choice of drying options, it speeds up repairs for small areas or single parts in the constant race against the clock. While the 1,5-layer application enables quick painting and reduced clearcoat consumption.

FAST REPAIRS

Applied as a light, closed coat followed by a full flowing second layer, 2K HS Fast Clear 420 makes the painter’s job quick, simple and trouble-free especially for small repairs or single parts. At 20°C, the flash-off time is just 0-5 minutes between coats and 3-5 minutes before curing. Drying time is 20 minutes at 60°C using Reducer 420 and just 15 minutes using Accelerator. Time is also saved by the easy polishability of the finish.

POWERFUL PERFORMANCE

Experience a truly powerful performance with 2K HS Fast Clear 420. It delivers a high quality gloss and durable, long-lasting finish with high car wash resistance, refined through Lesonal’s 160-year expertise in premium paints and finishes.

CLEVER ASSORTMENT

A perfect family approach with 2K HS Premium Clear 420, both clearcoats are compatible with Lesonal Hardener 420. This means less stock is required as there is no need for dedicated hardeners, and it reduces the risk of re-works after mixing errors. 2K HS Fast Clear 420 can also be used on flexible substrates without the need for flexible additives.

FAST

Fast 1,5-layer applicated dry in just 15 minutes

POWERFUL

Hard surface and long-lasting finish

CLEVER

Family approach with 2K HS Premium Clear and Hardener 420

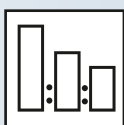
FEATURES	BENEFITS
Very fast drying option using Accelerator	Time, energy and labor savings
Excellent flow	Easy spraying Great appearance
Quality gloss finish	Customer satisfaction
Exceptional through-hardening	Durable end result
Highly flexible	No need for a flexible additive on plastic parts
High surface hardness, high car wash resistance	High gloss level retained Customer satisfaction
Compatible with other components of the compact Lesonal system	Limited stock investment Low risk of mixing errors
1,5-layer application	Easy spraying Material savings



QUICK REFERENCE GUIDE

2K HS FAST CLEAR 420

Mixing Ratio



5 2K HS Fast Clear 420
3 HS Hardener 420
1 Accelerator / Reducer Clear 420 / Thinner HT

Mixing stick



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Equipment



Spray gun set-up:
1.2-1.5 mm

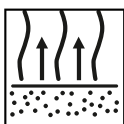
Application pressure:
1.7-2.2 bar at the air inlet
HVLP max 0.6-0.7 bar at the air cap

Application



2 x 1 coat
Apply a first light closed coat
After flash off apply a flowing second coat

Flash-off



Between coats:
0-5 mins at 20°C

Before curing:
3-5 mins at 20°C

Drying time



Accelerator
Reducer Clear 420 / Thinner HT

60°C
15 mins
20 mins

Protection



Use suitable respiratory protection
Akzo Nobel Car Refinishes recommends the use of fresh air supply respirator

For fast, high-quality results, visit www.lesonal.uk