

LESONAL[®]

2K HIGH BUILD FILLER



**ROBUST BUILD THAT
INCREASES PRODUCTIVITY**

GREAT FINISH. FAST.

A STRONG FILLER THAT'S FAST, ROBUST AND EASY TO USE

When you need a premium filler with maximum performance, Lesonal 2K High Build Filler is the simple way to achieve a robust build, strengthen productivity and increase repair speed.

Not only does it have exceptional filling properties, but it's also very easy to apply. With its convenient sanding properties and

in combination with the Lesonal GreyShades concept, it provides the perfect surface for basecoats and topcoats. As part of Lesonal's clever product portfolio, it can be used in combination with universal hardeners and thinners.

ROBUST BUILD

2K High Build Filler is ideal for general use in refinishing cars and light commercial vehicles. Thanks to its excellent filling properties, up to three layers of 70-100 microns each, it will resolve most repairs, offering an outstanding levelling of surface irregularities with no wasted time or effort.

FAST DRYING

With fast drying speeds of only 30 minutes at 60°C, bodyshop productivity is significantly enhanced with 2K High Build Filler. Suitable for all kinds of conditions, its excellent properties combine with our clever assortment of hardeners and thinners to ensure you have the right solution for every job under any conditions.

GreyShades				
W	W/G	G	G/B	B
White	Light Grey	Grey	Dark Grey	Black
W 100	W 50 / G 50	G 100	G 50 / B 50	B 100

If the code is followed by "ADV" the use of the GreyShade is strongly recommended

INCREASED EFFICIENCY

2K High Build Filler is part of Lesonal's GreyShades concept, which uses just three shades (white, grey and black) to cover the entire color range, providing a better color match with the OEM finish and increasing efficiency in the bodyshop. Its good sanding properties also help to reduce the time and effort required to achieve an outstanding finish.

ROBUST

Achieve up to 300 microns in three layers

FAST

Just 30 minutes drying time at 60°C

EFFICIENT

GreyShades concept covers the entire color range

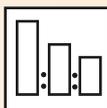
FEATURES	BENEFITS
Exceptionally high build	Excellent filling properties to cover irregularities
Fast drying	Energy savings, higher throughput
Robust	Less rework required
Excellent sanding properties, outstanding flow	Increased productivity, adequate film build after sanding
GreyShades concept: flexible use of black, white, grey filler colors	Easier color match with OEMs Improved basecoat coverage in the repair area Time and material savings
Use with Lesonal Universal Hardeners and Thinners	Less stock required



QUICK REFERENCE GUIDE

2K HIGH BUILD FILLER

Mixing Ratio



5 2K High Build Filler
1 Universal Hardener
1 Multi Thinner

Mixing stick



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Equipment



Spray gun set-up:
1.8-2.2 mm

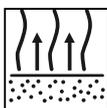
Application pressure:
1.7-2.2 bar at the air inlet
HVLP max 0.6-0.7 bar at the air cap

Application



1-3 x 1 coat

Flash-off



Between coats:
5-10 mins at 20°C

Between curing:
5-10 mins at 20°C

Drying time



3 hrs at 20°C
30 mins at 60°C

Sanding



Final sanding step:
P400-P500

Recoatability



Basecoat WB GT
Basecoat SB
Topcoat HS 420
2K Topcoat

Protection



Use suitable respiratory protection
Akzo Nobel Car Refinishes recommends the use of fresh air supply respirator

For a robust build, visit www.lesonal.uk